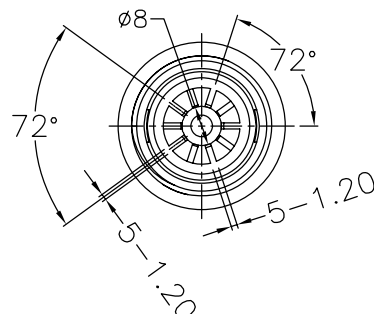
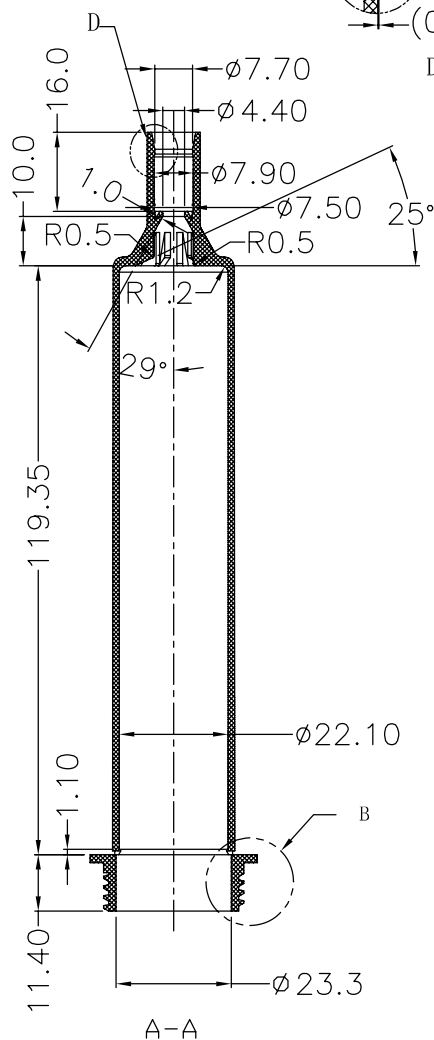
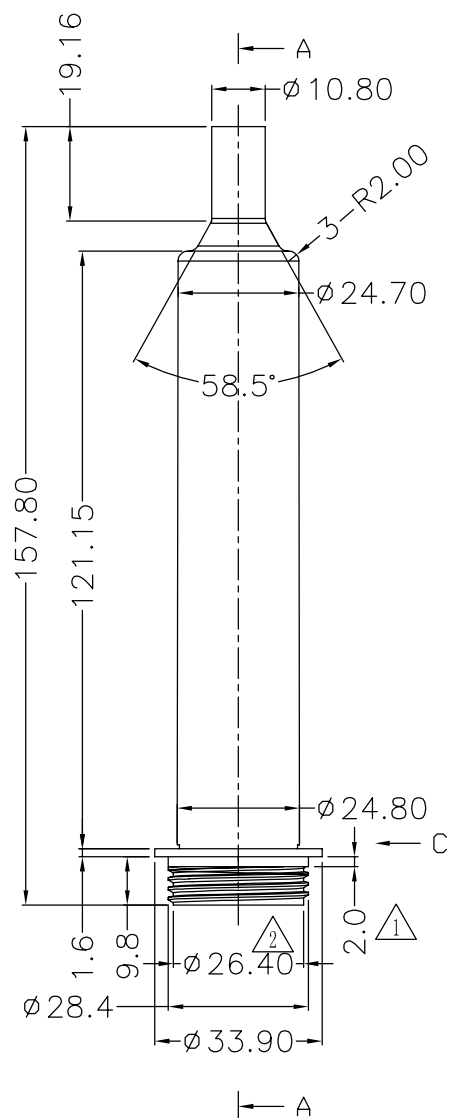
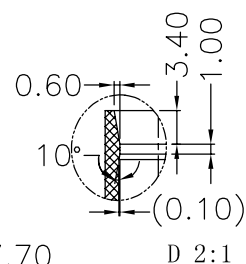
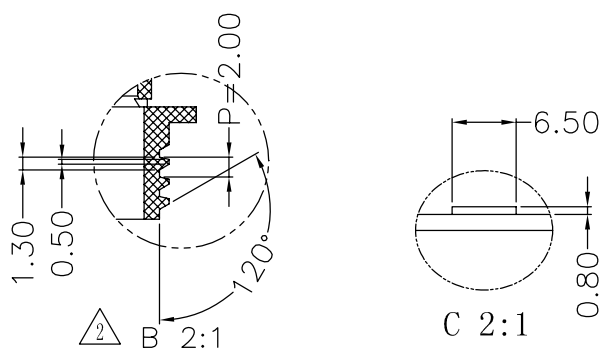




ST4040 43/400 20ml

REVISION RECORD		
REV	DESCRIPTION	DESIGN
1	Modify	黄荣华 2007.01.29
2	Modify thread	鲁勇敏 2009.01.06



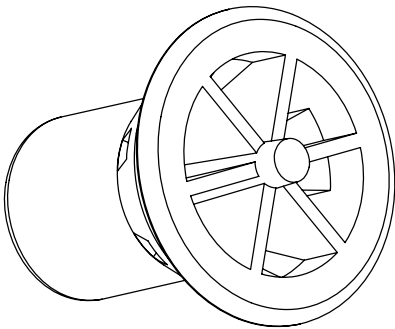
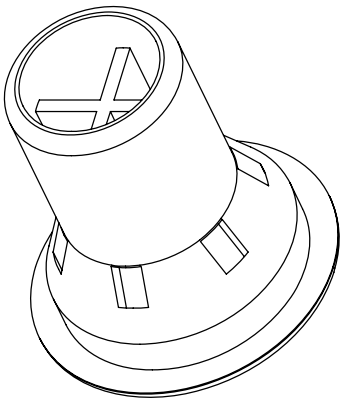
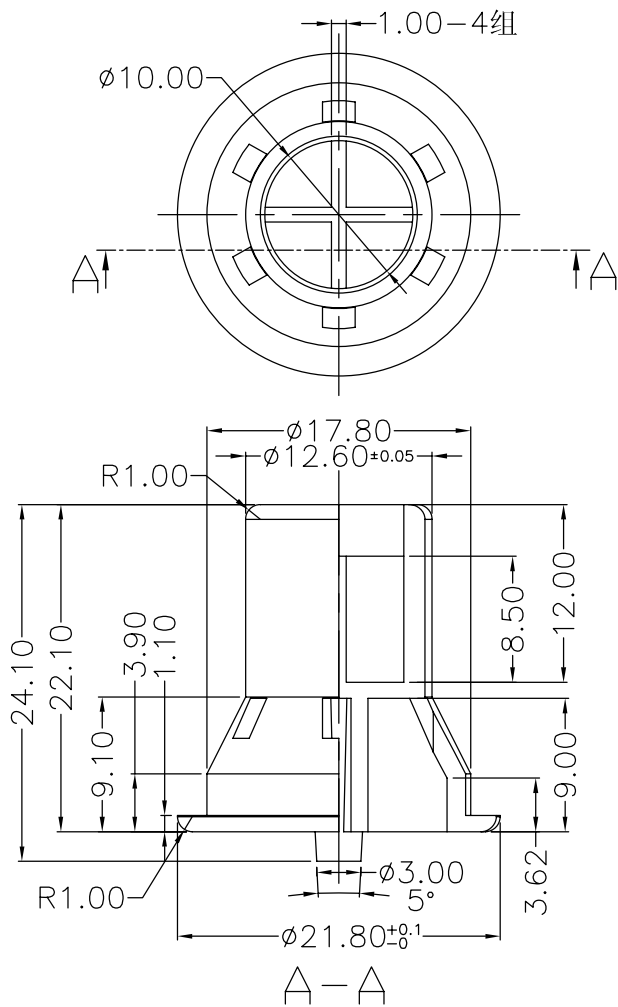
				设计/Design: 连君素 2006. 11. 24		 TIRRI CORPORATION					
尺寸划分等级	细级	中级	粗级	审核/Examine:		Fax: +86 (574) 62760899 Tel: +86 (574) 62760888 PLANT: CE14-15, Far Edst Industry Park, Yuyao, Zhejiang Province, China					
	1-4	±0.05	±0.10	±0.30	批准/Approval:	Pump housing	SCALE:				
	4-16	±0.07	±0.20	±0.50	材料/Material: PP/RE420M0		REV: A				
	16-63	±0.10	±0.30	±0.70	重量/Weight: 14.08g	图号/DRAWING NO. TR404/001	SIZE: A4				
	63-250	±0.20	±0.50	±1.20	数量/Qt' y: 1	系列号/PART NO. TR404	SHEET: 1/1				
250-1000		±0.30	±0.80	±2.00							
6		5		4		3		2		1	

A vertical line with eight horizontal tick marks. The labels A, B, C, D, E, F, G, and H are placed to the right of the line, aligned with the tick marks from bottom to top.



A

REVISION RECORD		
REV	DESCRIPTION	DESIGN



- 技术要求:
- 1、外形要求无飞边、无缩痕;
 - 2、未注公差按标题框中(细级)。

				设计/Design: 郭胜 06.09.04		TIRIT CORPORATION Fax: +86 (574) 62760899 Tel: +86 (574) 62760888 PLANT: CE14-15, Far Edst Industry Park, Yuyao, Zhejiang Province, China		
尺寸划分MM	等级	细级	中级	粗级	审核/Examine:	<div>Spring base</div> <div>图号/DRAWING NO. TR404/003</div> <div>系列号/PART NO. TR404</div>		
	1-4	±0.05	±0.10	±0.20	批准/Approval:			SCALE:
	4-16	±0.07	±0.20	±0.50	材料/Material: HDPE/5306J			REV: A
	16-63	±0.10	±0.30	±0.70	重量/Weight: 1.78g			SIZE: A4
	63-250	±0.20	±0.50	±1.20	数量/Qt'y:			SHEET: 1/1
250-1000	±0.30	±0.80	±2.00					

6

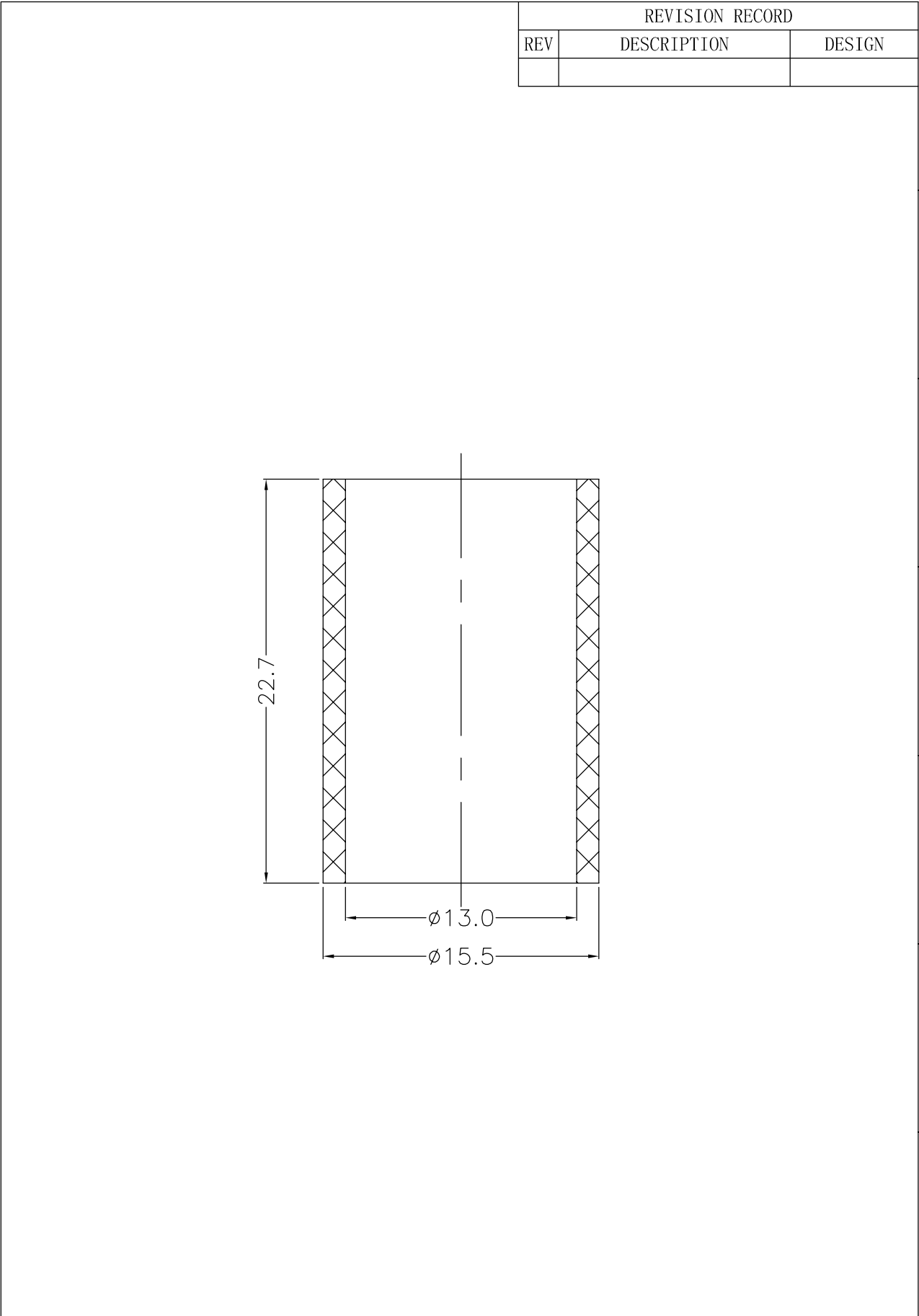
5

4

3

2

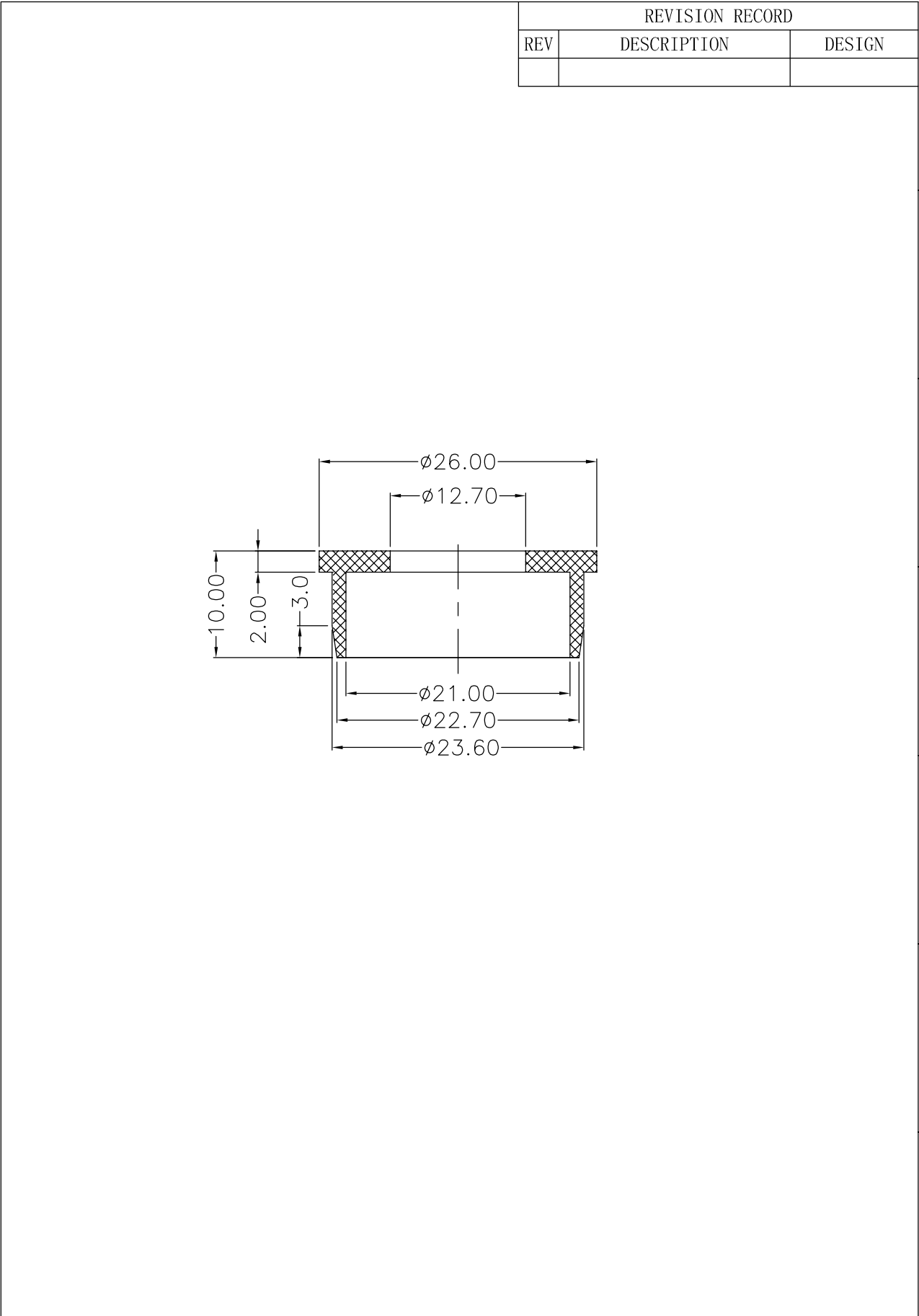
1



REVISION RECORD		
REV	DESCRIPTION	DESIGN

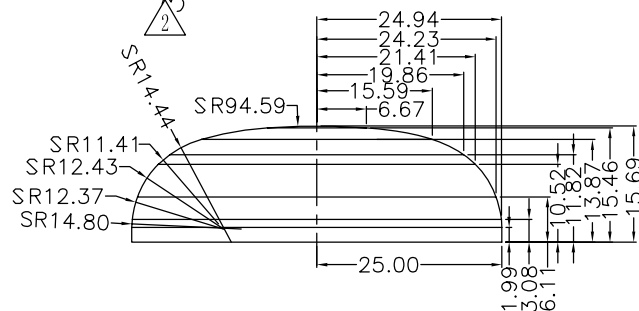
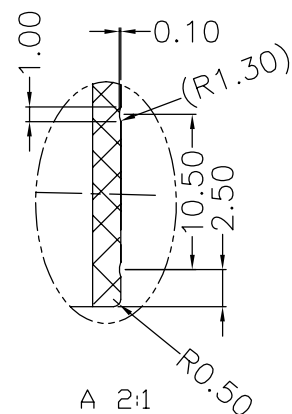
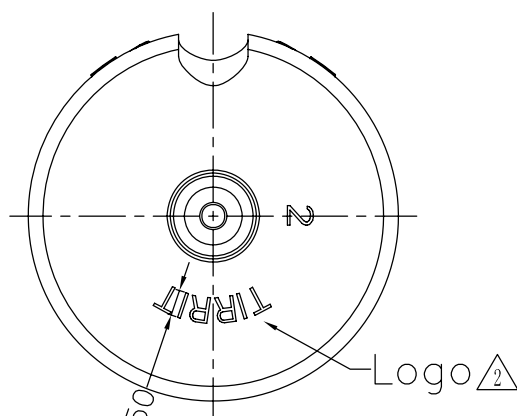
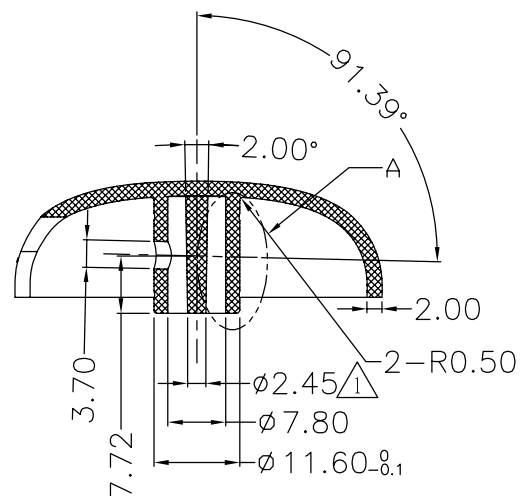
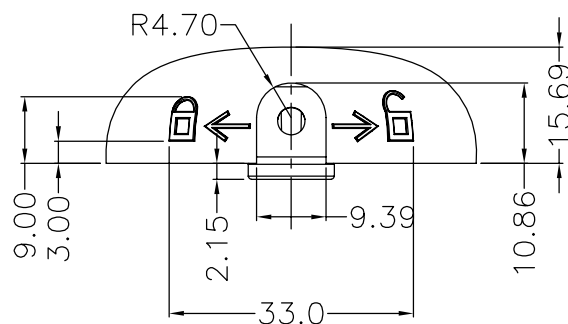
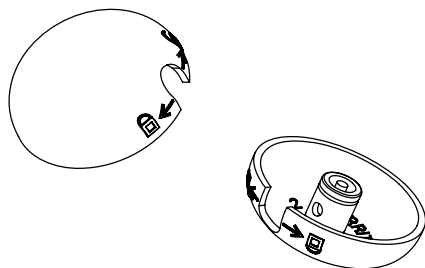
 1MM (INCH)				设计/Design: 郭胜 06.09.04		 TIRRIT CORPORATION		Fax: +86 (574) 62760899 Tel: +86 (574) 62760888	
尺寸划分MM等级		细级	中级	粗级	审核/Examine:	PLANT:CE14-15, Far Edst Industry Park, Yuyao, Zhejiang Province, China			
1-4		±0.05	±0.10	±0.20	批准/Approval:	Weight loop			SCALE:
4-16		±0.07	±0.20	±0.50	材料/Material:HDPE/5306J				REV: A
16-63		±0.10	±0.30	±0.70	重量/Weight:1.17g	图号/DRAWING NO. TR404/004			SIZE: A4
63-250		±0.20	±0.50	±1.20	数量/Qty:	系列号/PART NO. TR404			SHEET: 1/1
250-1000		±0.30	±0.80	±2.00					

6 | 5 | 4 | 3 | 2 | 1



<div>REVISION RECORD</div>		<div>设计/Design: 郭胜 06.09.04</div>		<div><div><div><div></div><div></div><div></div></div><div><div></div><div></div><div></div></div></div><div><div>TIRRIT CORPORATION</div><div>Fax: +86 (574) 62760899 Tel: +86 (574) 62760888</div><div>PLANT: CE14-15, Far Edst Industry Park, Yuyao, Zhejiang Province, China</div></div></div>	
<div>尺寸划分MM等级</div>		<div>细级</div>	<div>中级</div>	<div>粗级</div>	<div>审核/Examine:</div>
<div>1-4</div>	<div>±0.05</div>	<div>±0.10</div>	<div>±0.30</div>	<div>批准/Approval:</div>	<div>Seal cover</div> <div>SCALE:</div> <div>REV: A</div>
<div>4-16</div>	<div>±0.07</div>	<div>±0.20</div>	<div>±0.50</div>	<div>材料/Material: PP/HKR102</div>	
<div>16-63</div>	<div>±0.10</div>	<div>±0.30</div>	<div>±0.70</div>	<div>重量/Weight: 1.20g</div>	<div>图号/DRAWING NO. TR404/007</div> <div>SIZE: A4</div>
<div>63-250</div>	<div>±0.20</div>	<div>±0.50</div>	<div>±1.20</div>	<div>数量/Qt' y: 1</div>	<div>系列号/PART NO. TR404</div> <div>SHEET: 1/1</div>
<div>250-1000</div>	<div>±0.30</div>	<div>±0.80</div>	<div>±2.00</div>		
<div>6</div>		<div>5</div>	<div>4</div>	<div>3</div>	<div>2</div> <div>1</div>

REVISION RECORD		
REV	DESCRIPTION	DESIGN
1	Modify	鲁勇敏 2009.06.13
2	Add Logo	鲁勇敏 2010.07.08



技术要求:

- 1、外形要求无飞边、无缩痕;
- 2、未注公差按标题框中(细级)。

				设计/Design: 郭胜 06.09.04		特力正寶 <u>TIRRIT CORPORATION</u>		Fax: +86 (574) 62760899 Tel: +86 (574) 62760888		
尺寸划分等级 MM	细级	中级	粗级	审核/Examine:		PLANT: CE14-15, Far Edst Industry Park, Yuyao, Zhejiang Province, China				
	1-4	±0.05	±0.10	±0.30	批准/Approval:			SCALE:		
	4-16	±0.07	±0.20	±0.50	材料/Material: PP/RE420MO			REV: A		
	16-63	±0.10	±0.30	±0.70						
	63-250	±0.20	±0.50	±1.20	重量/Weight: 5.72g			图号/DRAWING NO. TR404/008		
250-1000	±0.30	±0.80	±2.00	数量/Qt' y: 1		系列号/PART NO. TR404		SHEET: 1/1		

6

5

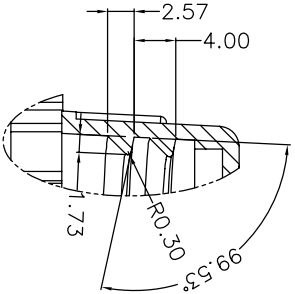
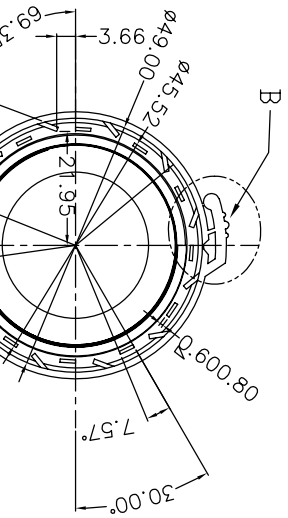
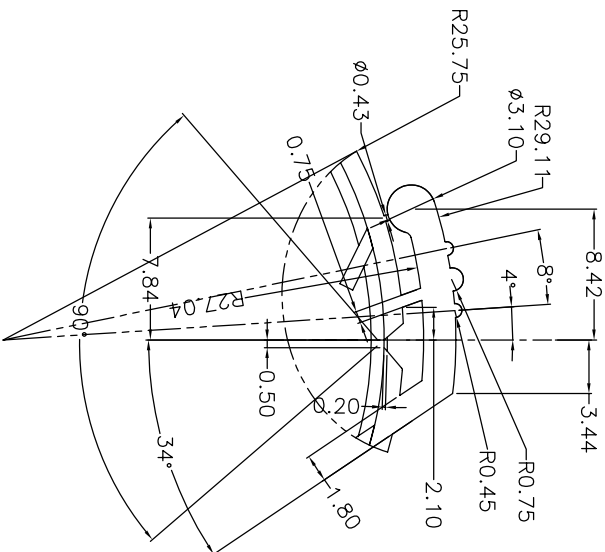
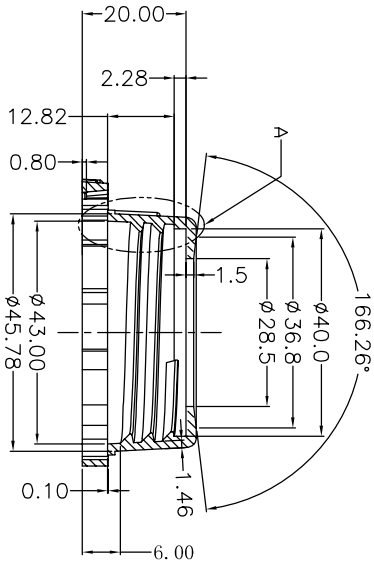
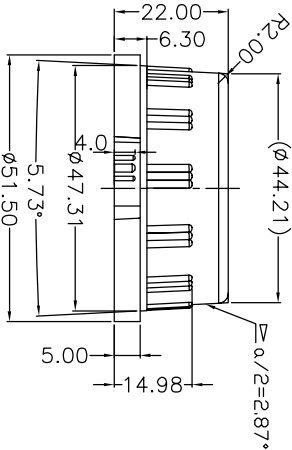
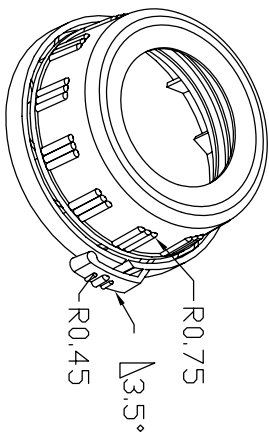
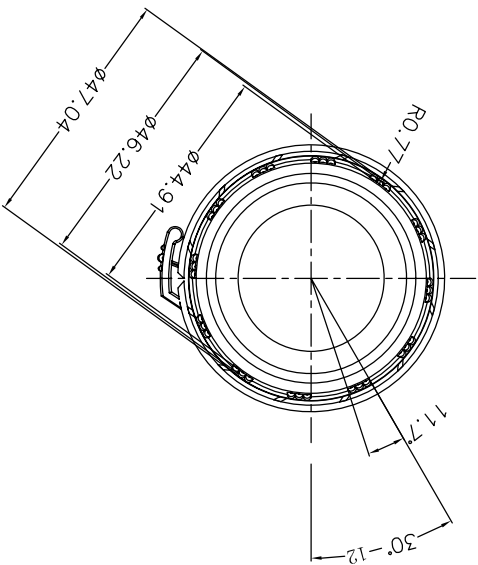
4

3



2

1

REVISION RECORD		
REV	DESCRIPTION	DATE



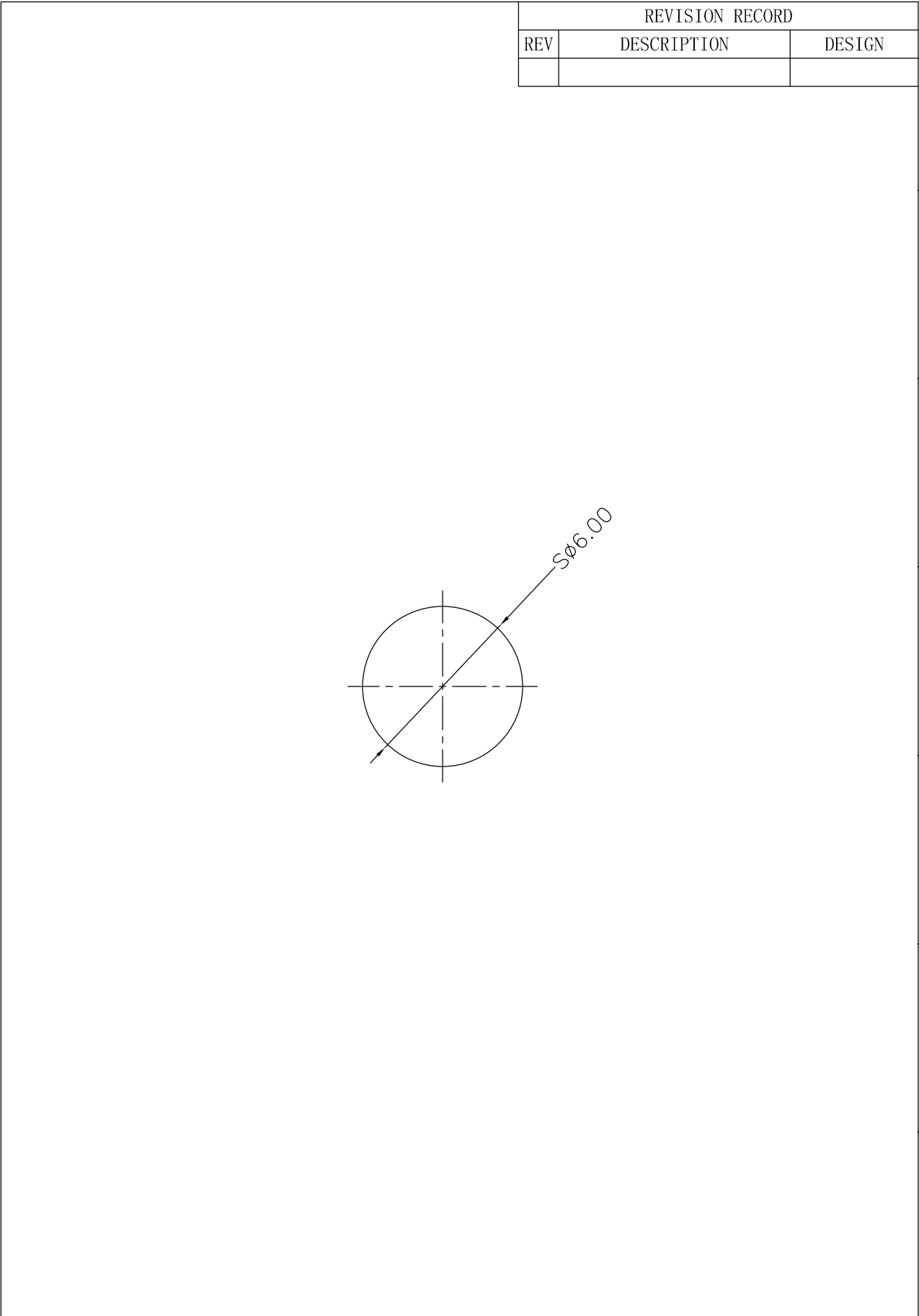
A 2:1

		设计/Design: 郭胜 06.09.04				TITRIT CORPORATION	
尺寸划分/等级		审核/Examine:		Tel: +86 (574) 62760888		Tel: +86 (574) 62760888	
1-4		批准/Approval:		CEI-15, Far East Industry Park, Wuxue, Zhejiang Province, (315100)			
4-16		材料/Material: HDPE/5306J		Closure		REV: A	
16-63		重量/Weight: 5.97g		图号/DRAWING NO. TR104/011		SIZE: A4	
63-250		数量/Qt.: y: 1		系列号/PART NO. TR104		SHEET: 1/1	
250-1000							

TRIT CORPORATION
FAX: +86(571)82760889 Tel: +86(571)82760888
CET-15 Far East Industry Park, Yixun, Zhejiang Province, 315100

Closure

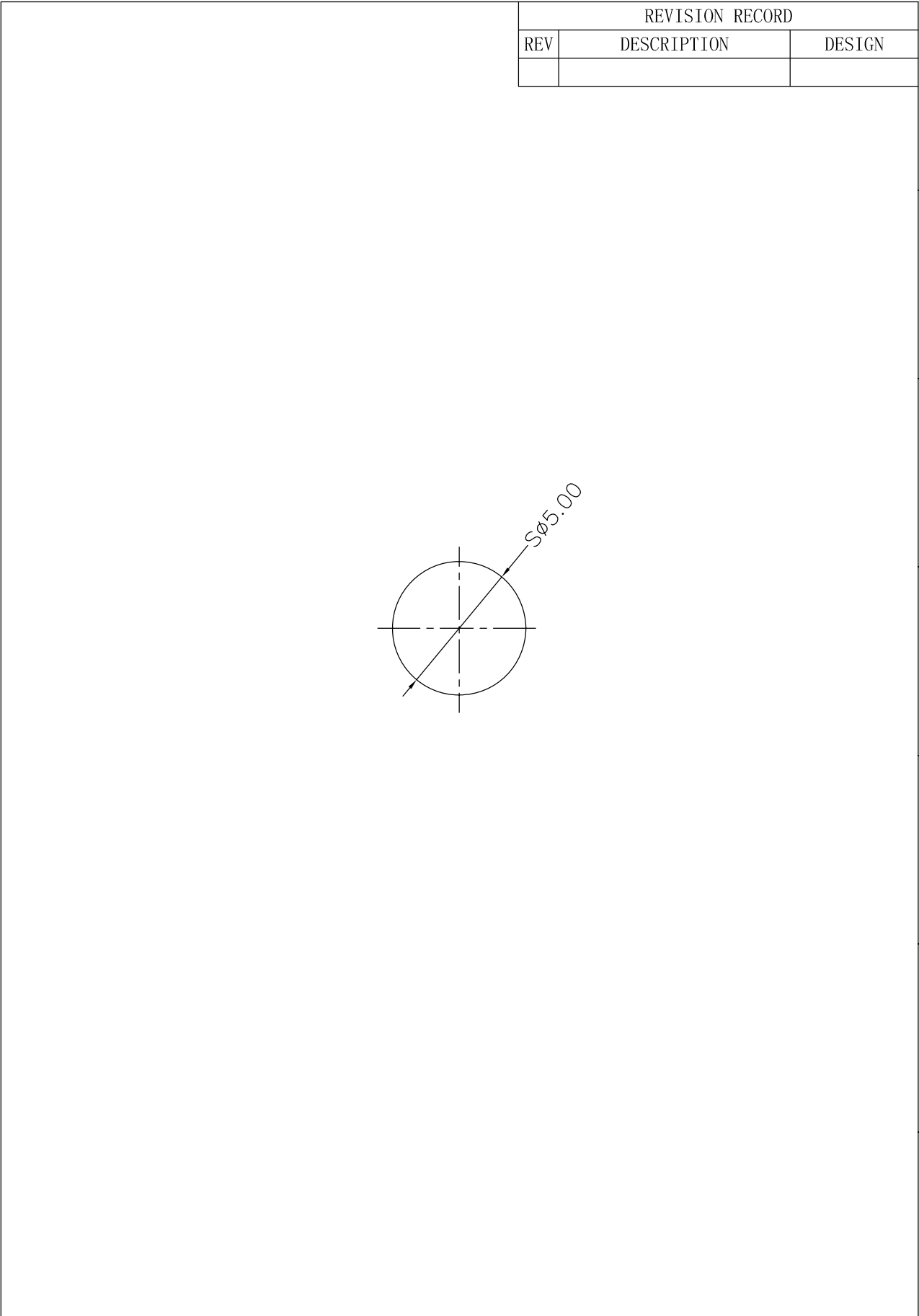
8 7 6 5 4 3 2 1






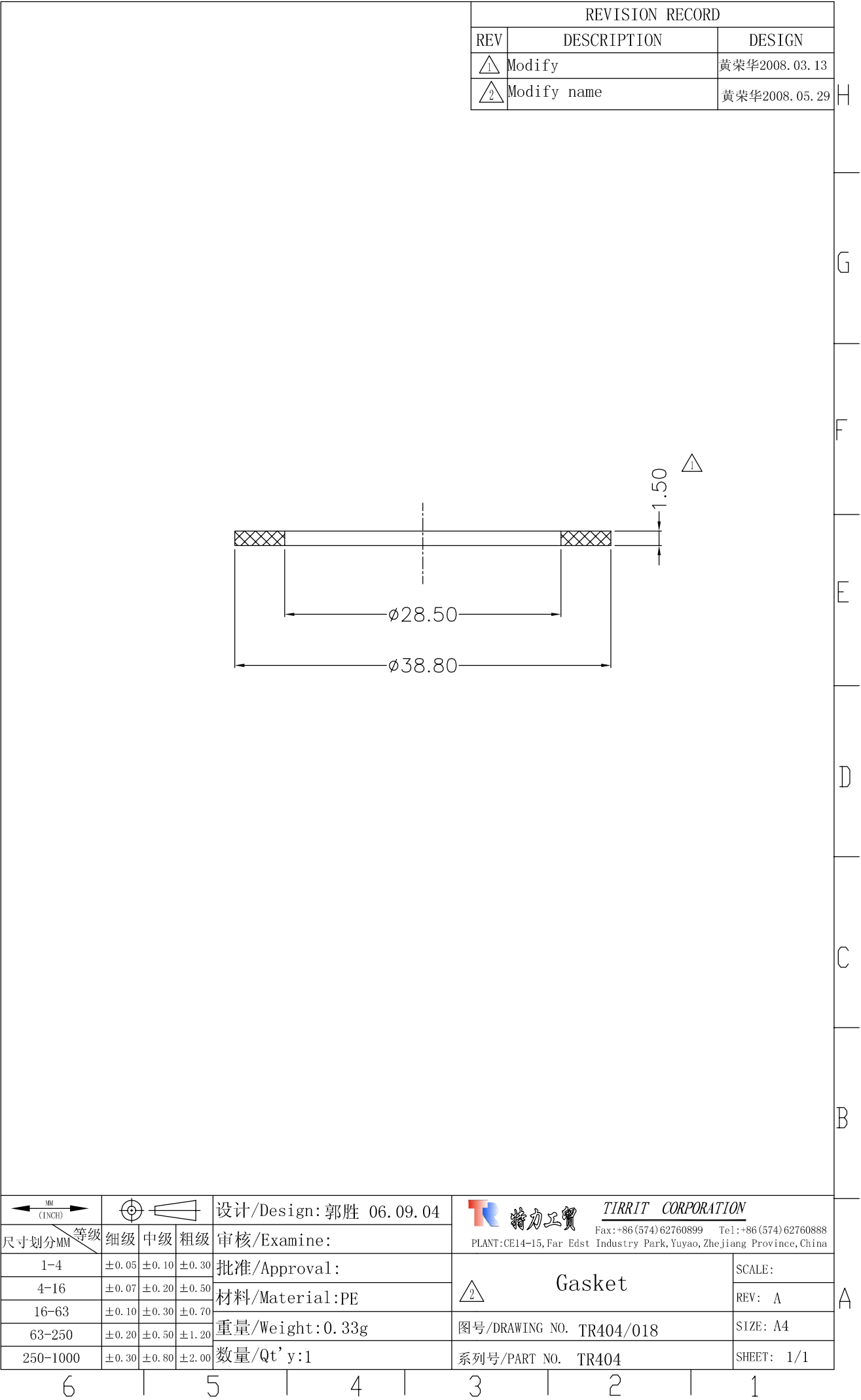
REVISION RECORD		
REV	DESCRIPTION	DESIGN

				设计/Design: 郭胜 06.09.04				TIRRIT CORPORATION	
尺寸划分MM		等级	细级	中级	粗级	审核/Examine:		PLANT:CE14-15, Far Edst Industry Park, Yuyao, Zhejiang Province, China	
1-4			±0.05	±0.10	±0.20	批准/Approval:		Ball valve	
4-16			±0.07	±0.20	±0.50	材料/Material:SUS304			
16-63			±0.10	±0.30	±0.70	重量/Weight:0.9g		图号/DRAWING NO. TR404/015	
63-250			±0.20	±0.50	±1.20	数量/Qt' y:1		系列号/PART NO. TR404	
250-1000			±0.30	±0.80	±2.00			SHEET: 1/1	

6 | 5 | 4 | 3 | 2 | 1



 (INCH)				设计/Design: 郭胜 06.09.04		 TIRRIT CORPORATION			
等级		细级	中级	粗级	审核/Examine:	特力工贸 Fax: +86 (574) 62760899 Tel: +86 (574) 62760888 PLANT: CE14-15, Far Edst Industry Park, Yuyao, Zhejiang Province, China			
尺寸划分MM						Ball valve		SCALE:	
1-4		±0.05	±0.10	±0.30	批准/Approval:			REV: A	
4-16		±0.07	±0.20	±0.50	材料/Material: SUS304				
16-63		±0.10	±0.30	±0.70	重量/Weight: 0.5g	图号/DRAWING NO. TR404/016		SIZE: A4	
63-250		±0.20	±0.50	±1.20	数量/Qty: 1	系列号/PART NO. TR404		SHEET: 1/1	
250-1000		±0.30	±0.80	±2.00					
6		5		4	3	2		1	



(ST4040)M43/400

1 samples: production on the 2013-05-07

2 we tested our samples and they have been declared CONFORM for the following reasons:

NO	Method	TESTS	Quantit y to test	CRITERIA	OUT OF THE NORM	Measured values
1	QAC-MC-082	Dip tube holding force	20	9.8N minimum	NONE	MINI: 17N MAXI:32N AVERAGE:24N
2	QAC-MC-069(spray) or QAC-MC-073(distribution)	Priming (number of strokes to prime)	50	5 strokes maximum	NONE	3 to 5 times
3	48 h rest after priming,bottles standing up at room temperature	No un-priming	50	Whole or part of the dose is expelled at the first stroke	NONE	All pumps primed when pressed at the first stroke
4	QAC-MC-068 (average of 10doses for spray et dispensers)	Regularity of dosage (output).	50	All results at 20± 3ML max from average value	NONE	MINI:19.95ML MAXI:22.25ML AVERAGE:21.35ML (Test liquid: Water)
5	QAC-MC-067 measured at approximately 70% of total stroke ;	Functioning force.	8	All results at +/- 20% from average value.	NONE	MINI: 40N MAXI: 46N AVERAGE: 43.6N
6	Speed 317mm/min. same course as above ; Spray : alcohol dispenser < 0.5ml : with a cream dispenser > 0.5ml : with a shampoo	Functioning force when filled with alcohol.	8	Under 25Newton : always OK. Up to 40Newton : depending upon ergonomy of actuation.	8	MINI:46 N MAXI: 55N AVERAGE:50.5N (Test liquid:Water)
7	QAC-MC-085	Test for rusting of springs and balls	40	As per method.	NONE	

3: results of our tests :

NO	TEST ITEMS	TEST METHOD	TEST RESULTS
1	Dip tube holding force(N)	Force meter measure the dip tube holding force	30N 22N 18N 21N 19N 17N 26N 23N 25N 22N 24N 30N 27N 32N 24N 20N 25N 19N 30N 28N MINI:17N MAXI:32N AVERAGE:24N
2	Priming	Press acuator until it prime	3 to 5 times
3	No un-priming	48 h rest after priming, then press acuator until it prime	All pumps primed when press at the first time
4	Output(ml)	Try to press actuator until it prime, and press 10 times, balance the overall output on the lectronic scale, then working-out the output	20.79 21.41 21.86 21.48 21.72 21.73 21.72 21.69 21.70 21.24 21.35 21.75 21.36 20.75 21.45 21.98 21.65 22.12 21.66 22.14 21.39 21.24 21.39 21.24 20.08 21.63 21.48 20.50 21.23 20.62 21.29 21.28 20.35 20.92 21.24 21.05 21.70 21.57 21.30 20.49 22.13 22.25 20.63 21.71 21.38 21.50 19.95 21.44 20.60 21.67 21.79 21.50 MINI:19.95ML MAXI:22.25ML AVERAGE:21.35ML
5	Functioning force(N)	press force meter approximately 70 % of total stroke of acuator, then read the munber of force Meter (5mm)	40N 46N 46N 45N 43N 40N 42N 45N MINI:40N MAXI:46N AVERAGE:43.6N
6	Functioning force when filled with alcohol(N)	press force meter with speed 317mm/min of total stroke of acuator, then read the munber of force Meter	50N 52N 49N 51N 53N 46N 55N 48N MINI:46N MAXI:55N AVERAGE:50.5N
7	Test for rusting of springs	keep 20pcs springs into 350g/l' brine, and put them into oven with 55℃ for 24h	

Testers:Li
date:2013-05-10

ANNEXE 4

FEBEA - Juillet 2012 - Version EN

REGULATORY ATTESTATION FROM THE PACKAGING SUPPLIER relating to packaging items supplied to the company : [ST4040] Packaging in direct contact with the cosmetic product

PACKAGING SUPPLIER

Company name (packaging supplier)

YuYao Tirrit Co.,Ltd.

Address (packaging supplier)

CE14-15, Far East Industrial Park, Yuyao, Zhejiang Province, China

PACKAGING

Reference(s) relative to this certificate

-ST4040-43/400 20ML
-

NECESSARY INFORMATION FOR COMPLIANCE WITH THE REGULATORY REQUIREMENTS APPLICABLE TO COSMETIC PRODUCTS

A confidential agreement is signed, if necessary

Cosmetic Regulation on cosmetic product safety obligation, taking into account the relevant characteristics of the packaging in direct contact with the cosmetic formula and any other useful information for this specific purpose (Regulation n°1223/2009 - Annex I)

Packaging composition, purity, stability data (substance migration from the packaging)

Is it a multi-material packaging ?

☒ Yes / ☐ No

Material(s) classification

For multi-materials, please indicate content from inside to outside

-PP、HDPE、LDPE、PE、SUS304

Chemical nature of the material (% to be given)

For multi-materials, please indicate from inside to outside layers

1、PP(60.7742%) 2、HDPE(15.9115%) 3、LDPE(3.2108%) 4、PE(0.5351%) 5、SUS304(19.5683%)

Impurities present in the material, which are technically unavoidable

To be identified with the chemical name, CAS number ;
Concentration to be given

-
-
-

Technical substances (additives) used for the production of the packaging (colorant, antioxidant, UV filter, lubricant...)

To be identified with the chemical name, CAS number ;
Concentration to be given

-
-
-
-

Presence of substances listed in the annex II of the Cosmetic Regulation or classified as CMR 1A, 1B, 2 according to the Regulation n°1272/2008

☐ Yes / ☒ No

If yes, identification of the substance and its concentration

All supporting elements to be indicated and enclosed

Additional information on the packaging that can be useful for the safety evaluator of the finished cosmetic product

The packaging material(s) complies with the composition requirement of :

All supporting elements to be indicated and enclosed

- the regulation on materials intended to come into contact with food

☒ Yes / ☐ No

- the European Pharmacopoeia on recipients for pharmaceutical usage

☐ Yes / ☐ No

- the toys safety regulation

☒ Yes / ☐ No

Indicate the type of product(s) compatible with the packaging :

All supporting elements to be indicated and enclosed

- all types of products

☐ Yes / ☐ No

- aqueous products

☒ Yes / ☐ No

- fatty / oily products

☒ Yes / ☐ No

- products with an acidic pH

☐ Yes / ☐ No

- products with a basic pH

☐ Yes / ☐ No

- alcoholic products

☒ Yes / ☐ No

Migration data available

☐ Yes / ☐ No - All supporting elements to be indicated and enclosed

ANNEXE 4

FEBEA - Juillet 2012 - Version EN

Packaging and packaging waste Regulation (Directive 94/62/EC)

-The above-named company (packaging supplier) certifies that the packaging complies with the Directive 94/62/EC as well as the heavy metals level: the total concentration levels of lead, cadmium, mercury and hexavalent chromium shall not exceed 100 ppm by weight in the packaging (any supporting documents on heavy metals to be sent)

-For glass packaging containing crystal or recycled materials, indicate the total concentration levels of cadmium, mercury, hexavalent chromium:

-

REACH Regulation (Regulation EC n°1907/2006)

- The above-named company (packaging supplier) certifies that the packaging is strictly in accordance with the REACH Regulation, and in particular complies with the restrictions included in annex XVII and with the authorisations/bans included in annex XIV, and commits to informing the recipient of this certificate (the customer) of any compliance gap in relation to REACH Regulation.

- The above-named company (packaging supplier) commits to conformy with the REACH regulation application to clearly and systematically communicate to the addressee of this certificate (the customer) the presence of substances of very high concern* (SVHC) which are included in the "candidate list" , exceeding more than 0.1%(weight/weight) in the packaging, taking into account in particular the evolutions of the 'candidate list'.

*http://echa.europa.eu/chem_data/candidate_list_table_en.asp

Presence of SVHC substances included in the "candidate list"

☐ Yes / ☒ No

If yes, identification of the substance and its concentration

All supporting elements to be indicated and enclosed

CUSTOMER SPECIFIC REQUIREMENTS

- The above-named company (packaging supplier) certifies having knowledge of the specific requirements of the company [XXXX] (the customer) - **requirements specified in the document yyy** - and confirms that the indicated packaging conforms with these requirements.

- The above-named company (packaging supplier) certifies that the above information is exact.

- The above-named company (packaging supplier) commits to informing the recipient of this certificate of any change of quality of the packaging and of any change in its content.

- The addressee of this certificate (the customer) reserves the right to verify the accuracy of the information provided.

Drawn up in :

Company stamp :

Date :

Name :

Function:

Signature:

